

## RECOIL STARTER

### BACKGROUND OF THE INVENTION

[0001] The present invention relates to a recoil starter for an internal combustion engine and, in particular, to a recoil starter that allows fluctuations in the pulling force of a recoil rope to be reduced.

[0002] The recoil starters conventionally used for small internal combustion engines usually have a rope reel that is rotated by pulling a recoil rope that is wound onto the rope reel and fitted with a handle. The resulting rotation of the rope reel is transmitted by, for example, a centrifugal ratchet mechanism, to the crankshaft of the internal combustion engine, thereby "start up" the internal combustion engine.

[0003] In the case of an internal combustion engine which is provided with such a recoil starter, a decompressor is frequently attached to the internal combustion engine in order to minimize the pulling force (rope pulling force) of the recoil rope that is required for starting the internal combustion engine.

[0004] It is required, in the case of the conventional recoil starter described above, to strongly and quickly pull the recoil rope in order to start up the internal combustion engine. Furthermore, although it is possible to rotate the crankshaft by pulling the recoil rope, it has been impossible to obtain a smooth rope-pulling operation due to large fluctuations of the load imposed on the recoil rope by the engine, i.e., the fluctuations originating from the compression stroke or sliding resistance of the piston relative to the rotation of the crankshaft, thereby making it

difficult for a person having a weak physical strength to start the internal combustion engine.

[0005] When a decompressor is attached to the internal combustion engine, it is possible to reduce the rope pulling force required for actuating the internal combustion engine. However, the provision of a decompressor leads not only to an increased complication of the structure of the device, and hence to an increase in manufacturing cost, but also to the release of unburned air-fuel mixture into the atmosphere and contamination of the environment.

BRIEF SUMMARY OF THE INVENTION

[0006] The present invention has been made to overcome the aforementioned problems. It is, in particular, an object of the present invention to provide a recoil starter that permits fluctuations of the rope pulling force to be reduced, thereby making it possible to perform a smooth rope-pulling operation and also to easily actuate the internal combustion engine, even by a person having a weak physical strength.

[0007] With a view to attaining the aforementioned object, there is provided, in accordance with the present invention, a recoil starter having a rotary driving member that is adapted to be rotated by pulling a recoil rope and an interlocking rotary member that is adapted to be rotated independently of the rotary driving member. A buffering spring is coupled between the rotary driving member and the interlocking rotary member. The buffering spring, which may be a torsion coil spring or a spiral spring, applies a rotational bias between the rotary driving member and the interlocking rotary member and is adapted to transmit the rotation of the rotary driving member to the interlocking rotary member.

[0008] In a preferred embodiment of the recoil starter according to the present invention, the rotary driving member

and the interlocking rotary member are disposed on a common rotational axis.

[0009] The rotary driving member is, preferably, a rope reel which is adapted to have the recoil rope wound thereon. The rope reel may have an annular cavity, in which case the buffering member is disposed inside the annular cavity of the rope reel.

[0010] In preferred embodiments, the interlocking rotary member is a power transmission pulley to which the rotation of the rotary driving member is transmitted through the buffering member. The recoil starter further includes a centrifugal ratchet mechanism coupled to the power transmission pulley and adapted to be coupled to a crankshaft of an internal combustion engine for transmitting the rotation of the power transmission pulley to the crankshaft of the internal combustion engine.

[0011] In preferred embodiments of the recoil starter of the present invention as constructed above, when the recoil rope (recoil handle) is pulled, the rope reel of the rotary driving member is caused to rotate, and the rotation of the rotary driving member is transmitted via the buffering member to the power transmission pulley of the interlocking rotary member. The rotation of the power transmission pulley is then transmitted via the centrifugal ratchet mechanism to the crankshaft of the internal combustion engine, thereby starting the internal combustion engine through the rotation of the crankshaft.

[0012] Since the buffering member is elastically compressed in the rotational direction of the rope reel when the recoil rope is pulled, the buffering member functions not only as a power transmitting member for transmitting the rotation of the rope reel to the power transmission pulley but also as a power reservoir and a cushion or a shock absorber, thereby making it

possible to minimize the fluctuations of the rope pulling force as much as possible.

[0013] Therefore, it is now possible with the recoil starter of the present invention to attain a smoother rope-pulling operation as compared with the conventional recoil starter, thereby making it possible to easily actuate the internal combustion engine, even for a person having a weak physical strength.

[0014] Furthermore, since the recoil starter according to the present invention can be constructed by simply disposing a buffering member such as a torsion coil spring in a cavity of the rope reel of a conventional recoil starter, the increases in total weight and in the manufacturing cost can be minimized. It may also not be necessary to provide a decompressor.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0015] FIG. 1 is a cross-sectional view illustrating one embodiment of the recoil starter according to the present invention;

[0016] FIG. 2 is a cross-sectional view taken along the line II-II in FIG. 1; and

[0017] FIG. 3 is a cross-sectional view taken along the line III-III in FIG. 1.

#### DETAILED DESCRIPTION OF THE INVENTION

[0018] The recoil starter 10 shown in FIG. 1 is adapted to be disposed close to one end portion 2a of the crankshaft 2 of an internal combustion engine 1, such as a small air-cooled two-stroke gasoline engine, and comprises a case 11 of two-piece structure, which is cylindrical as a whole in configuration so as to enable it to be attached to one side of the internal combustion engine 1. A rotary driving member 20, which is adapted to be rotated by pulling a recoil rope 25 by

means of a handle 22, is disposed inside the outer case 11a of the case 11 which is located remote from the internal combustion engine 1. An interlocking rotary member 30, which is adapted to be rotated independently of the rotary driving member 20, is disposed inside an inner case 11b.

[0019] More specifically, a supporting axle 12 projects distally toward the inner case 11b from the central portion of the outer case 11a. A rope reel 21 having the recoil rope 25 wound around it is rotatably fitted on a proximal portion of the supporting axle 12. A power transmitting pulley 31 is rotatably fitted on a distal portion of the supporting axle 12 for rotation independently of the rotation of the rope reel 21. A fastening screw 14 is threaded into the distal end of the supporting axle 12.

[0020] The axis of the supporting axle 12 as well as the rotational axes of the rope reel 21 and the power transmitting pulley 31 are coaxially aligned with the rotational axis O of the crankshaft 2 of the internal combustion engine 1. A torsion coil spring 15 functioning as a buffering member is disposed coaxially with the rotational axis O in a cavity S of the rope reel 21.

[0021] As shown in FIG. 2, the torsion coil spring 15 is constructed such that a hook portion 15a at one end of the torsion coil spring 15 and which is located close to the outer case 11a is hooked to a first locking portion 23 that projects from the rope reel 21. A hook portion 15b at the other end of the torsion coil spring 15 and which is located close to the inner case 11b is hooked to a second locking portion 33 that projects from the power transmitting pulley 31. A compression coil spring 36 that is engaged in slight compression between the power transmitting pulley 31 and a spring disk shoe 37 biases the torsion coil spring 15 toward the rope reel 21 along the rotational axis O.

[0022] A recoil spiral spring 27 is arranged between the outer case 11a and the rope reel 21 in such a manner that the outer end thereof is secured to the rope reel 21 and the inner end thereof is secured to a central portion of the outer case 11a in the same manner as that of the conventional recoil starter. Whenever the rope reel 21 is released after having been rotated to a desired extent by pulling out of the recoil rope 25, the recoil rope 25 is automatically rewound onto the rope reel 21 by the restoring force of the recoil spiral spring 27.

[0023] The interlocking rotary member 30 consists of the power transmitting pulley 31 and a centrifugal ratchet mechanism 40. As shown in FIG. 3, the centrifugal ratchet mechanism 40 comprises a pair of power transmitting protrusions 41, each projecting from the surface of the power transmitting pulley 31 which faces the internal combustion engine 1, and a clutch claw case 42, which is fixed to the end portion 2a of the crankshaft 2. The clutch claw case 42 is provided with a pair (for example) of starting claws 45, each pivotally supported by the clutch claw case 42. The starting claws 45 are normally urged inwardly (toward the rotational axis O) by means of a spring (not shown) so as to engage with the aforementioned pair of power transmitting protrusions 41. However, when the internal combustion engine 1 is started, the starting claws 45 are caused to rotate or pivot outward in the radial direction due to the centrifugal force produced by the rotation of the clutch claw case 42 as it is driven by the crankshaft 2, thereby permitting the starting claws 45 to disengage from the power transmitting protrusions 41.

[0024] In the operation of the recoil starter 10 of the embodiment, when the recoil rope 25 is pulled, the rope reel 21 of the rotary driving member 20 is caused to rotate in the direction P in FIG. 2. The rotation of the rotary driving

member 20 is transmitted via the torsion coil spring 15 to the power transmission pulley 31 of the interlocking rotary member 30. The rotation of the power transmission pulley 31 is then transmitted via the centrifugal ratchet mechanism 40 (the power transmitting protrusions 41 and the starting claws 45) to the crankshaft 2 of the internal combustion engine 1, thereby starting up the internal combustion engine 1 through the rotation of the crankshaft 2.

[0025] Since the torsion coil spring 15 is elastically compressed in the rotational direction of the rope reel 21 (in the direction P in FIG. 2) when the rope reel 21 is rotated by pulling out the recoil rope 25, the torsion coil spring 15 functions not only as a power transmitting member for transmitting the rotation of the rope reel 21 to the power transmission pulley 31, but also as a power reservoir and a cushion or a shock absorber, thereby making it possible to minimize, as much as possible, the fluctuations in pulling force of the recoil rope 25.

[0026] Accordingly, the recoil starter 10 of the embodiment provides a smoother rope-pulling operation as compared with the conventional recoil starter, thereby making it possible for even a weak person to easily start the internal combustion engine.

[0027] Furthermore, since the recoil starter according to the present invention can be constructed by simply disposing a buffering member, such as a torsion coil spring or a spiral spring, in a cavity of the rope reel of a conventional recoil starter, the increases in total weight and in the manufacturing cost can be minimized. Also, it may not be necessary to provide the internal combustion engine with a decompressor.

[0028] The embodiment of the present invention described above and shown in the drawings is intended to be exemplary.

